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	LIGENCE AGENCY	REPORT

CENTRAL INTELLIGENCE AGENCY

INFORMATION FROM FOREIGN DOCUMENTS OR RADIO BROADCASTS CD NO.

50X1-HUM

COUNTRY

DATE OF INFORMATION 1946

SUBJECT

Scientific - Chamistry, automotive fuel

DATE DIST. 28 Sep 1951

HOW

**PUBLISHED** 

Pamphlet

WHERE PUBLISHED"

Moscow

NO. OF PAGES 3

DATE **PUBLISHED** 

1946

SUPPLEMENT TO REPORT

50X1-HUM

LANGUAGE

Russian

THIS IS UNEVALUATED INFORMATION

SOURCE

GOST 3254-46,

2 pp, 1946.

50X1-HUM

# TECHNICAL SPECIFICATIONS OF USSR WINTER AUTOMOTITE GASCLINE (GOST 3254-46)

Outlining follows original document.

- 1. This standard applies to gasoline used as a fuel for gasoline engines, operating at an average temperature of below +5°C.
- 2. There are two grades of winter automotive gasoline, distinguished by their octane ratings:
  - a. No 70 winter automotive gasoline.
  - b. No 60, winter automotive gasoline.
  - 3. Winter automotive gasoline must satisfy the following requirements:

Physicochemical Properties		Indexes According to Grade		Test Method	
		<u>70</u>	<u>60</u>		
1.	Octan witho than	e rating of the gasoline out ethyl fluid, not less		60	GOST 511-41
2.	an et	ne rating of gasoline with thyl content of not more 1.5 ml per one kilogram of line, not less than	70	60	GOST 511-41
3.		tional Composition:			
	8.	Ten percent distilled off at not higher than	•	73 <sup>9</sup> C	GOST 2177-43
	ъ.	Fifty percent distilled off at not higher than	1.	40 <sup>0</sup> С	

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	<ul> <li>Ninety percent distilled off at not higher than</li> </ul>	190 <sup>0</sup> C	
	d. Final boiling point, not higher than	200°C	GOST 2177-43
	e. Residue in retort, not above	1.5%	
	f. Total residue and loss, not above	o.5%	
4.	Vapor tension (Reid)	375-600 mm Hg	GOST 1756-42
5.	Content of natural resins, not above	10 mg/100 ml	GOST 1567-46
6.	Induction period, not less than	240 min	OST 17872-39, method 24 v
7.	Content of sulfur, not to exceed	0.15%	GOST 1771-42
8.	Copper plate test	Passes	OST NKTP 7872/ 2292 method 23z-37
9.	Content of watersoluble acids and a alis	None	OST NKTP 7872/ 2292 method 25e-37
10.	Content of mechanical impurities and water	None	The gasoline, when poured into a glass cylinder of 40-50 mm in diameter must be trans- parent and must not show suspension or sediment of foreign bodies (in- cluding wa- ter)

#### NOTES:

- A sulfur content of not more than 0.6% is permissible in gasolines produced from sulfurous petroleums.
- 2. At delivery points of gasoline to the consumer (petroleum bases), an increase in the content of natural resins to 15 mg per 100 ml of gasoline is permissible; similarly, the temperature of distillation at all points may be 2°C higher, that of the final boiling point, 3°C, and the residue in the retort may be higher by 0.3%.
- 3. The induction period of the gasoline is determined at production.
- Storage of the gasoline is permissible for a period not longer than 6 months from the time it is produced.
- 5. Resin content and induction period of straight-run gasolines are not

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- 4. Packing, shipping storage, and receiving of winter intomotive gasoline is carried out in accordance with GOST 1510-45.
- 5. Selection of specimens of winter automotive guardine in effected in accordance with SOST 2517.44. In the check analysis, a litera of Exactine are used.
- 6. In the use of ethyl gaselines, the regulations and instructions of the GOSSANINEPERTIYA (State Sanitary Inspection) USBS on prevention of toxic effects in storage, shipping, and utilization of ethyl gaseline for motor transport must be observed.

Proposed by the Perroleum Industry Department of the  $\alpha$  : Union Committee of Standards.

Approved by the All-Union Committee on Standards, A. Soly 1946.

Effective 1 September 1946.

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